

CIVILS

LANDSCAPING

AQUA

SPORT



**ASIA
Edition**

HAURATON

Surface drainage systems



HAURATON projects...



Yas Marina Circuit in Abu Dhabi, U.A.E.



Data Ran Merdeka in Kuala Lumpur, Malaysia



Gardens by the Bay Tadpole Area in Singapore



Teesport Container Terminal, Middlesbrough, UK

HAURATON surface drainage channel



About HAURATON

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Benefits of RECYFIX® Channels

10



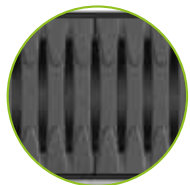
How to choose the right product?

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HAURATON system comparison

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Grating designs

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Step Fall adaptors

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RECYFIX®PRO

Corrosion-free linear drainage for private and public areas.

20



RECYFIX®STANDARD

Linear drainage channels for public and commercial areas.

26



Slotted Channels

Slotted channels for design-sensitive applications.

32



RECYFIX®NC

Highly stable and lightweight - linear drainage made of PP for Civils engineering.

38



RECYFIX®MONOTEC

Drainage system for traffic, parking and commercial areas.

46



Installation

It's running well during the installation.

56



Additional products

56

A family owned company in the third generation



Karl Hauger
1st generation



Fabian Reuter
2nd generation



Marcus Reuter
3rd generation



All three generations of the family on one photo:

from left: Marcus Reuter (3rd generation, current Managing Director), Marianne Reuter (2nd generation and daughter of company founder Karl Hauger), Karl Hauger (1st generation), Patricia Reuter (3rd generation), Fabian Reuter (2nd generation)

With a pioneering spirit to new concrete



It was in the year of 1963. Seven years after setting up the company, HAURATON founder Karl Hauger learnt of a new, Italian cement with fantastic properties. This cement should permit the concrete to be reinforced with fibres and to achieve hitherto unknown levels of strength. On an impulse, he jumped into his company car, a DKW Master Class, to buy a sample of the new cement in Livorno for trials. Unfortunately, the DKW could not withstand the strenuous trip to Italy and packed in working with major engine damage. There was no garage

in Italy able to repair the DKW. And so, with the available cash he had, 320 marks, as the currency was in those days, Karl Hauger purchased a well-used Moto Guzzi Cardellino. Loaded with 25 kg cement, in 3 days he travelled back to Rastatt over the Gotthard Pass.



Today the original Moto Guzzi found a place in the Conference room Alte Schlosserei.

HAURATON in Rastatt and Ötigheim



Main office in Rastatt

Year of construction: 1956

Extensions / alterations: 1992/ 2013

Area: 4,590 m² in total



Visitor centre and offices in Rastatt

Year of construction: 1921

Extensions / alterations: 2011

Area: 1.680 m² in total



Production and logistics in Ötigheim

Year of construction: 2008

Area: 116.000 m² in total

From the Black Forest to the world



Welcome to one of the worldwide leaders in drainage

Locations and partners all over the world

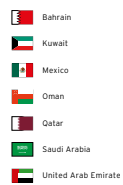
Subsidiaries



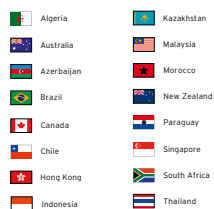
Exclusive Distributors



Subsidiaries



Exclusive Distributors



Some figures from
the HAURATON world

FOUNDED
IN
1956

**KM OF CHANNELS
INSTALLED IN 2016**

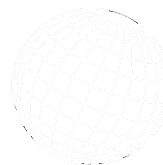
This corresponds to the distance
from Bangkok to Singapur

350
EMPLOYEES
WORLDWIDE

KM LINEAR DISTANCE

18,500 KM as the crow flies to our most
faraway project in New Zealand

uraton



Export to

73 COUNTRIES
WORLDWIDE

Your contact at HAURATON

Export Director Asia

Management and commercial
responsibility / strategic advice



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organization



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Evolution of surface drainage systems



Conventional System

HARAPPA 2600 B.C.

The world's first known urban waste water system appeared in Asia (Harappa/Indus) around 2600 BC.



In-Situ

IN-SITU

In-Situ Systems are simple channels formed from concrete on site with a grating laid in-between.

Disadvantages: Time consuming, costly installation, low quality finish, poor durability, rattling and rusted gratings.





Modern System

HAURATON DRAINAGE SYSTEM

The drainage systems of HAURATON are efficient, sustainable and highly stable.



Benefits of RECYFIX® Channels compared to local in-situ solutions



low weight ensures easy handling on site

- much lighter than channels made of concrete or polymer concrete
- easy transport and quick installation = saves time



high stability

- channels are extremely tough, can be packed, transported and transferred with ease



=



My benefit:
**50% cost savings
on installation**



ecological and sustainable material

- RECYFIX channels are made of 100% recycled Polypropylene (PP) that is very environmentally friendly



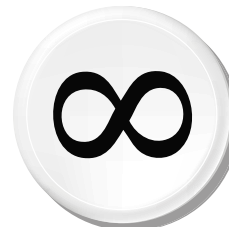
high resistance

- high chemical resistance against corrosive liquids
- 100% UV-resistant



high security

- Certified according to European Standard EN 1433



durability

- Polypropylene (PP) reacts very slowly to weathering such as air, light, wind, dust and therefore is extremely durable



100% corrosion-free



RECYFIX®

= a high-quality recycled composite



RECYFIX® channels meet the requirement of European Standard EN 1433 (drainage channels)

Characteristics of a drainage system

How to choose the right product?

1. Project application



Private areas
Parks
Pedestrian zones

Class A, 15 kN



Public areas
Garage entrances
Car parks

Class B, 125 kN



Market squares
Commercial areas

Class C, 250 kN



Streets (alongside)
Commercial areas

Class D, 400 kN



Industrial yards
Container yards
Ports

Class E, 600 kN



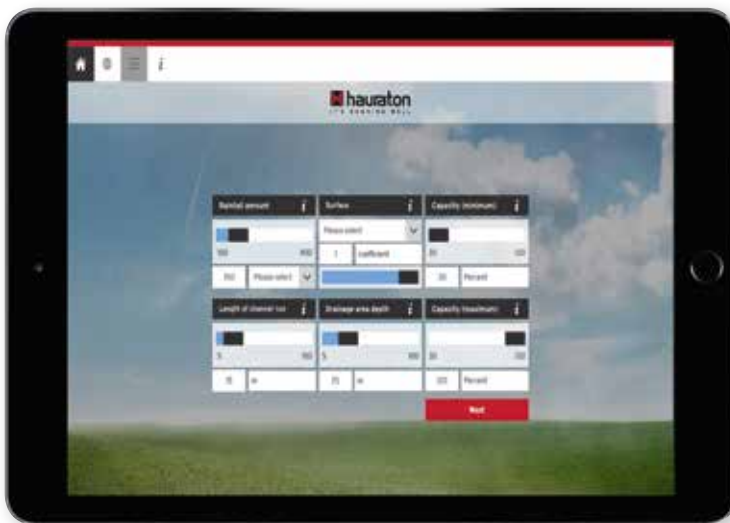
Airports
Race tracks

Class F, 900 kN

In case of any doubt a higher loading class should be chosen.

2. Hydraulic design

Drainage area depths in dependence on the line length of RECYFIX channels



With a few information on area to be drained such as length, width and surface layer plus the rain intensity, with the HAURATON Hydraulic-App the best system from hydraulic purpose can be calculated.

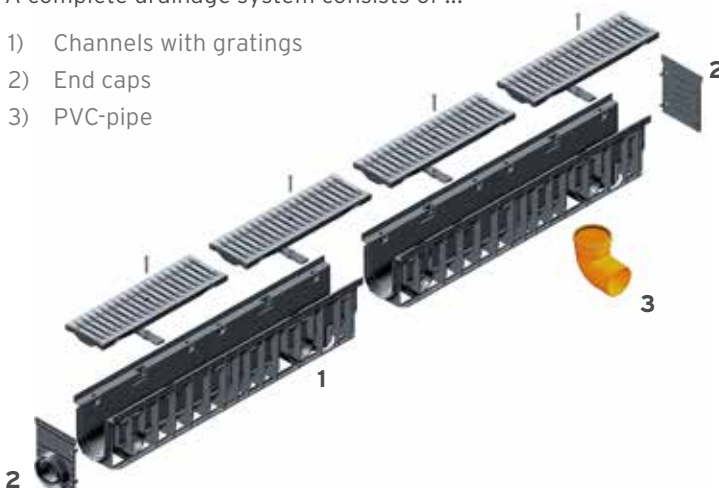
A professional hydraulic calculation by TSE team is available on request

More information on page 17.


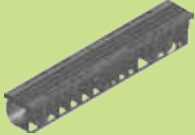
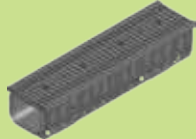


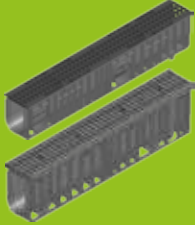
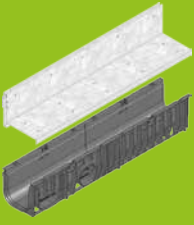

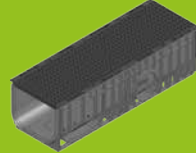

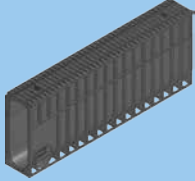
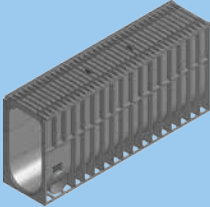
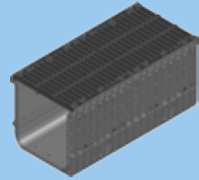

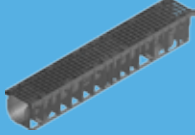
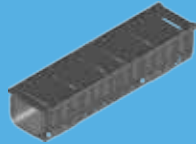
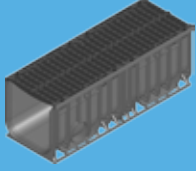

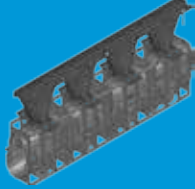

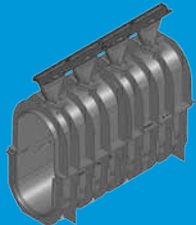

3. System

A complete drainage system consists of ...

- 1) Channels with gratings
- 2) End caps
- 3) PVC-pipe



HAURATON product range

Applications	Nominal width					
	100	150	200	300	400	680
						
	RECYFIX®PRO		RECYFIX®PRO			
						
	RECYFIX®STANDARD / RECYFIX®PRO / Slotted Channel	Slotted Channel	RECYFIX®STANDARD	RECYFIX®STANDARD		
						
	RECYFIX®MONOTEC		RECYFIX®MONOTEC		RECYFIX®NC	
						
	RECYFIX®NC		RECYFIX®NC	RECYFIX®NC		
						
	RECYFIX®HICAP®F		RECYFIX®HICAP®F	RECYFIX®HICAP®F		RECYFIX®HICAP®F

Further details on following product pages. RECYFIX HICAP F on request for project business.

HAURATON system comparison

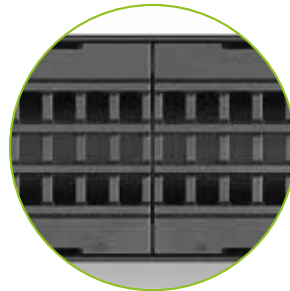
System Characteristics	RECYFIX®STANDARD
System rendered image	
Applications	<p>Landscape or domestic projects with light pedestrian use and no (or very limited) domestic car traffic</p> <p>Examples:</p> <ul style="list-style-type: none"> • Light pedestrian use • Lightly used pathways • Cycle tracks (not trafficked) • Domestic driveways • House entrances • None-traffic locations (against buildings and walls) • Gardens and green areas (light pedestrian use)
Surface finish types	<ul style="list-style-type: none"> • Paving Units • Concrete Pavement • Resin Surfaces • Other
Channel edge detail	<ul style="list-style-type: none"> • Integral PP edge frame (within channel body) • lay-on' grating design; gratings laid on PP channel edge • Visible edge detail 
Grating fixing system	<ul style="list-style-type: none"> • 2 locking bars and bolts per metre
Highlights	<ul style="list-style-type: none"> • Basic ,commercial grade' channel system • Lowest cost product of the listed channel systems • System generally delivered with gratings pre-assembled

RECYFIX®PRO	RECYFIX®NC
	
<p>Areas subject to heavy-duty pedestrian use; or limited use by ,slow-moving' domestic/light-commercial vehicles</p> <p>Examples:</p> <ul style="list-style-type: none"> • Light pedestrian use and lightly used pathways • Cycle tracks (not trafficked) • Domestic driveways • House entrances • None-traffic locations (against buildings and walls) • Gardens and green areas (light pedestrian use) • Sidewalks • Pedestrian areas and yards • Public parks and communal areas • Shopping centres and precincts • Light vehicle driveways and private parking areas • Commercial and multi-storey parking areas • Small commercial and industrial premises (use by hand-held pallet trucks only) • Railway platforms 	<p>Areas subject to more regular traffic; light commercial forklifts/slow-moving heavy vehicles. *Not suitable for fast-moving traffic on roads and highways</p> <p>Examples:</p> <ul style="list-style-type: none"> • Public areas • Petrol filling station forecourts (not constantly traffic by heavy vehicles) • Service yards and logistic areas; commercial and industrial areas (*refer to general note above) • Roadsides and carriageway locations (non-traffic locations)
<ul style="list-style-type: none"> • Paving Units • Concrete Pavement • Resin Surfaces • Asphalt • Other 	<ul style="list-style-type: none"> • Concrete Pavement (recommend concrete surround installed to top surface for heavy-duty applications) • Paving Units • Resin Surfaces • Asphalt • Other
<ul style="list-style-type: none"> • Integral PP edge-frame (within channel body) • In-laid' grating design; gratings inserted inside/in-between channel edge-frame • Visible (narrow) edge detail (aesthetic finish) 	<ul style="list-style-type: none"> • Composite PP edge-frame is an integral part of the channel body; for added rigidity and corrosion resistance. • In-laid' grating design; gratings inserted inside/in-between channel edge-frame • Visible (narrow) edge detail (aesthetic finish) • Gratings are bolted to channel edge-frame (8 bolts/metre) 
<ul style="list-style-type: none"> • 2 locking bars and bolts per metre 	
<ul style="list-style-type: none"> • Ridges prevent longitudinal movement of grating • System generally delivered with gratings pre-assembled • This is HAURATON's best selling product 	<ul style="list-style-type: none"> • RECYFIX®NC provides a secure grating connection to the channel edge-frame with a 8 bolt-fixing per metre for heavier and more regular loads

HAURATON grating designs for landscaping applications

RECYFIX®PRO 100

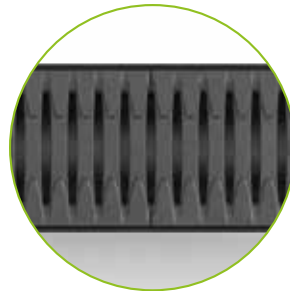
composite material



GUGI-Grating made of PA-GF

Mesh width: 15 x 25 mm

composite material

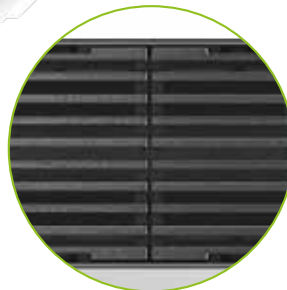


FIBRETEC Slotted grating made of PA-GF

Slot width: 9 mm



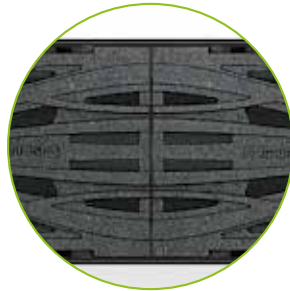
also available in colours on request



Longitudinal ductile iron grating, KTL-coated*

Bar distance: 9 mm

on request



Ductile iron grating, METROPOLIS, black KTL-coated*

on request

RECYFIX®PRO 200

composite material



FIBRETEC Slotted grating made of PA-GF

Slot width: 9 mm

RECYFIX®PRO 200



Longitudinal ductile iron grating, KTL-coated*

Bar distance: 9 mm

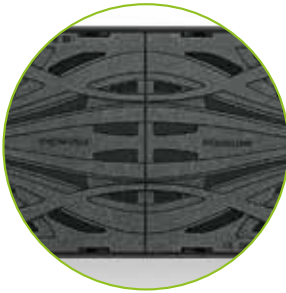
on request



Ductile iron gratings, G-TEC, KTL-coated*

Bar distance: 2 x 85 x 9 mm

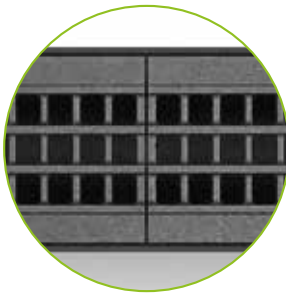
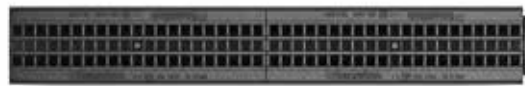
on request



Ductile iron grating, METROPOLIS, black KTL-coated*

on request

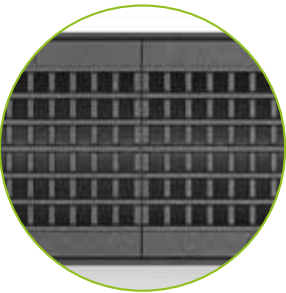
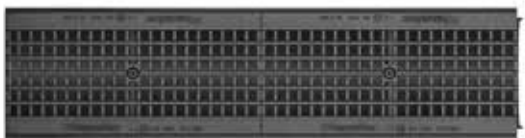
RECYFIX®STANDARD 100



GUGI-Ductile iron mesh gratings

Mesh width: 15 x 25 mm

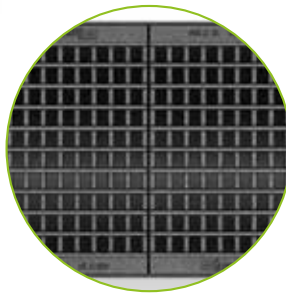
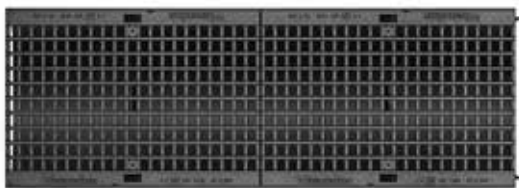
RECYFIX®STANDARD 200



GUGI-Ductile iron mesh gratings

Mesh width: 15 x 25 mm

RECYFIX®STANDARD 300

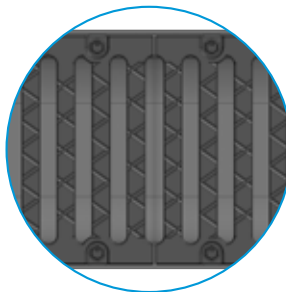


GUGI-Ductile iron mesh gratings

Mesh width: 15 x 25 mm

RECYFIX®NC 200

NW 100, 300 and 400 come in the same design



Ductile iron slotted gratings

Slot width: 18 mm

Hydraulic performance of RECYFIX® channels

The exemplary hydraulic performance test on the hydraulic capacity of two channel runs (4 meter of RECYFIX® 150 Type 01), one with and one without built-in fall, clearly shows,

that at the end the hydraulic performance is almost the same.

Until the channels are completely emptied of water, it takes 1:17 minutes without built-in fall compared to 1:13 minutes with 0.5% built-in fall.



As a result, although RECYFIX channels do not have a built-in fall, RECYFIX channels fulfill all hydraulic demands and also ensure that under all applications storm water flows into the channel.



See here the hydraulic performance test.

HAURATON channels have optimized hydraulics and don't require slope.

Channel shape

Tests and hydraulic calculations have shown that channels with a U-shaped cross section have a better velocity at the end of the channel run and a higher cleaning power compared with a V-shaped or an In-Situ cross section.



Competitor



In-Situ



HAURATON

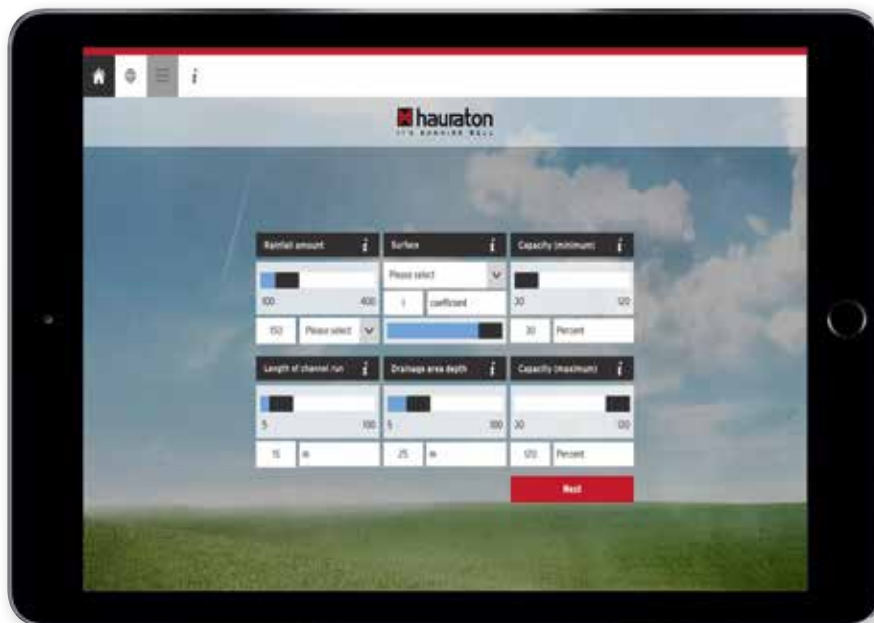
**30% more
draining capacity**

Results

- U-shaped channels have up to a 30 % increased draining capacity compared to V-shaped channels.
- In a U-shaped channel the water has a larger contact area with the soiling.
That's why this channel cleans itself more efficiently.

HAURATON Hydraulic App

With our HAURATON hydraulic app you can get a quick overview on our channel systems. Since we want to provide you with a straightforward and easy-to-use application, only four parameters need to be entered. With just one click you can select between the channel systems according to your individual needs .



Download here:

hauraton.com/en/hydraulic-app.php



hydraulic app
currently for
PC, iOS and
Android

RECYFIX® PRO

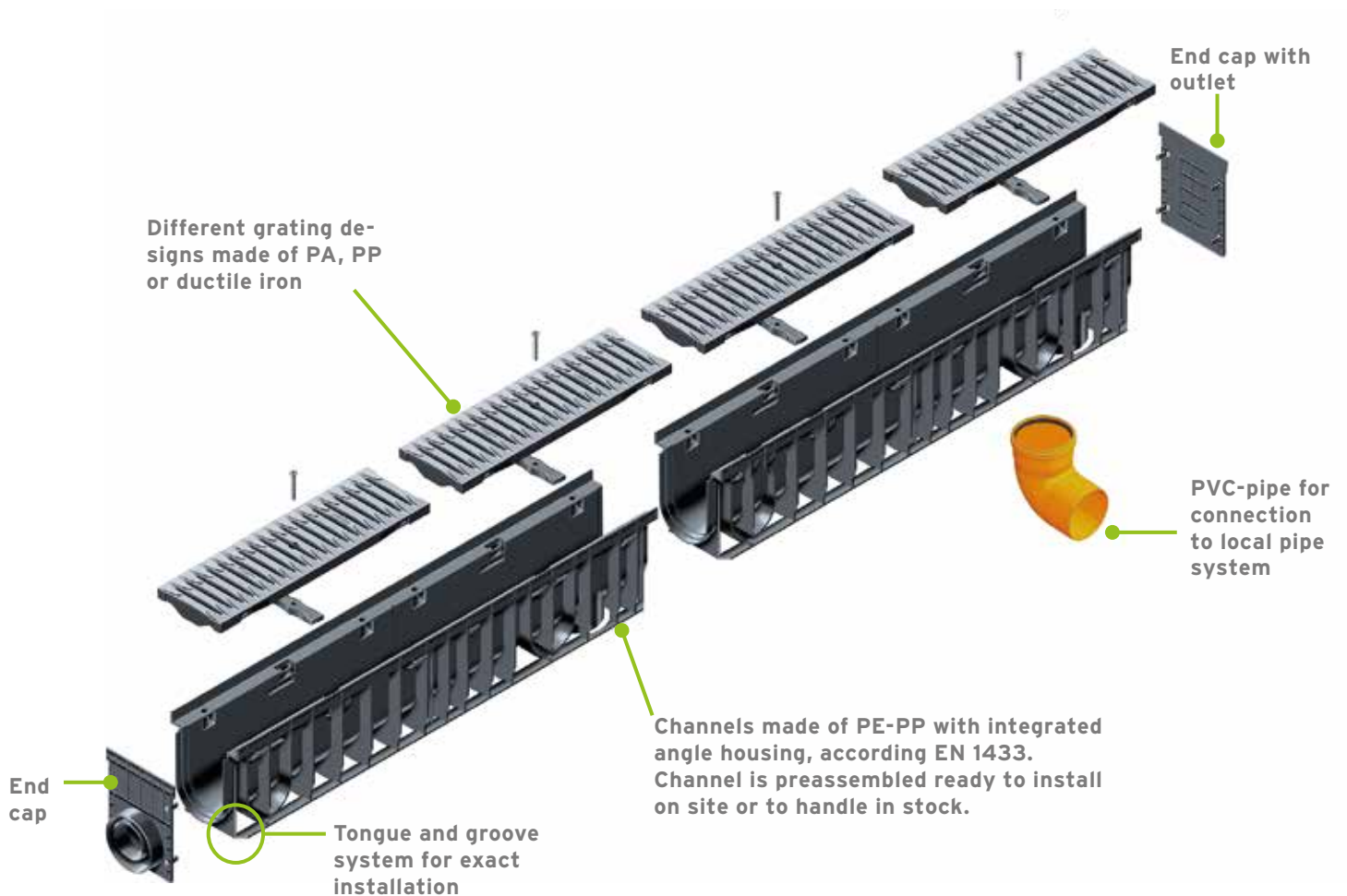
Corrosion-free drainage system for private and public areas.



Market squares

Public areas

Private areas





Data Ran Merdeka in Kuala Lumpur, Malaysia



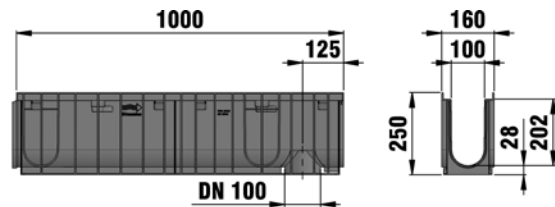
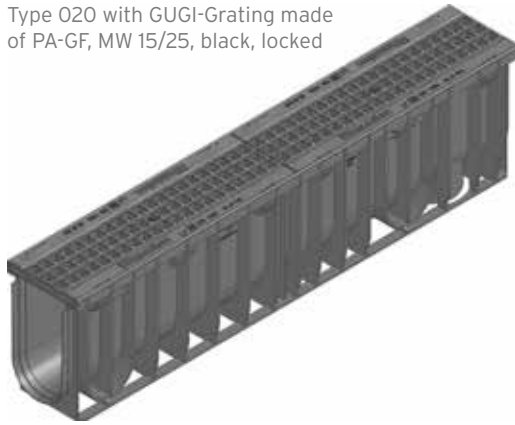
Gardens by the Bay Tadpole Area in Singapore

RECYFIX®PRO 100

Combi article

RECYFIX®PRO 100, class B 125

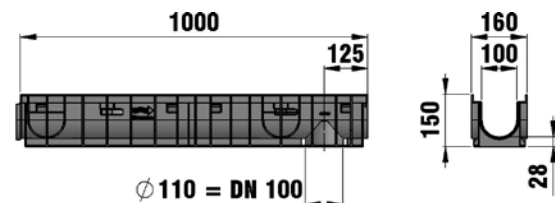
Type 020 with GUGI-Grating made of PA-GF, MW 15/25, black, locked



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.
Type 01 with GUGI-Grating made of PA-GF, MW 15/25, black, locked	1000	160	150	92	444	4,3	47035
Type 010 with GUGI-Grating made of PA-GF, MW 15/25, black, locked	1000	160	200	142	444	4,7	47040
Type 020 with GUGI-Grating made of PA-GF, MW 15/25, black, locked	1000	160	250	192	444	5,5	48623
Type 75 with GUGI-Grating made of PA-GF, MW 15/25, black, locked	1000	160	75	35	444	2,9	47032
Type 95 with GUGI-Grating made of PA-GF, MW 15/25, black, locked	1000	160	95	55	444	3,6	47033

RECYFIX®PRO 100, class C 250

Type 01 with FIBRETEC slotted grating, SW 9, black



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item-No. galvanised
Type 01 with FIBRETEC slotted grating, SW 9, black	1000	160	150	92	372	4,6	47055
Type 010 with FIBRETEC slotted grating, SW 9, black	1000	160	200	142	372	4,9	47060
Type 020 with FIBRETEC slotted grating, SW 9, black, locked	1000	160	250	192	372	5,8	48625
Type 75 with FIBRETEC slotted grating, SW 9, black	1000	160	75	35	372	3,4	47062
Type 95 with FIBRETEC slotted grating, SW 9, black	1000	160	95	55	372	3,7	47063

RECYFIX® PRO 100

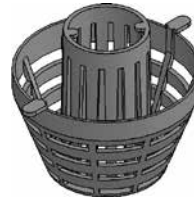
End caps and further accessories



End cap closed for type 01



End cap made of PP with outlet DN 100 for type 01



Mud bucket vertical DN 100, black



Holesaw, Ø 102 mm, with tool holder for a driller

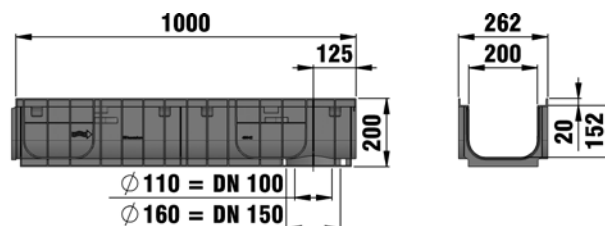
	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap closed for type 01	-	160	124	-	48681
End cap closed for type 010	-	160	176	0,1	47082
End cap made of PP with outlet DN 100 for type 010	-	160	201	0,1	47093
End cap made of PP, type 020	-	160	-	0,1	48683
End cap made of PP with outlet DN 100, type 020	-	160	-	0,1	48695
End cap Type 75	-	160	61	-	47097
End cap Type 95	-	160	81	-	47098
Mud bucket vertical DN 100, black	100	100	85	-	40293
Step Fall Adapter for step slope, from type 01 to type 010, from type 010 to type 020	174	98	92	0,2	48790
Holesaw, Ø 102 mm, with tool holder for a driller	-	-	-	0,6	980

RECYFIX®PRO 200

Combi article

RECYFIX®PRO 200, class B 125

Type 010 with FIBRETEC slotted grating,
SW 9 mm, black, locked



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.
Type 010 with FIBRETEC slotted grating, SW 9 mm, black, locked	1000	262	200	294	656	8,3	47246
Type 115 with FIBRETEC slotted grating, SW 9 mm, black, locked	1000	262	115	150	656	7,0	47233

End caps and further accessories



End cap combined made of PP
closed / with outlet DN 100,
Type 010



Mud bucket DN 150



Holesaw, Ø 102 mm,
with tool holder for a
driller

	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap combined made of PP closed / with outlet DN 100, Type 010	-	258	217	0,2	41387
End cap closed, Type 115	-	250	100	0,1	47297
Mud bucket vertical DN 100, black	100	100	85	-	40293
Mud bucket DN 150	-	-	180	0,6	2191
Holesaw, Ø 102 mm, with tool holder for a driller	-	-	-	0,6	980



Puteri Harbour, Malaysia

RECYFIX® STANDARD

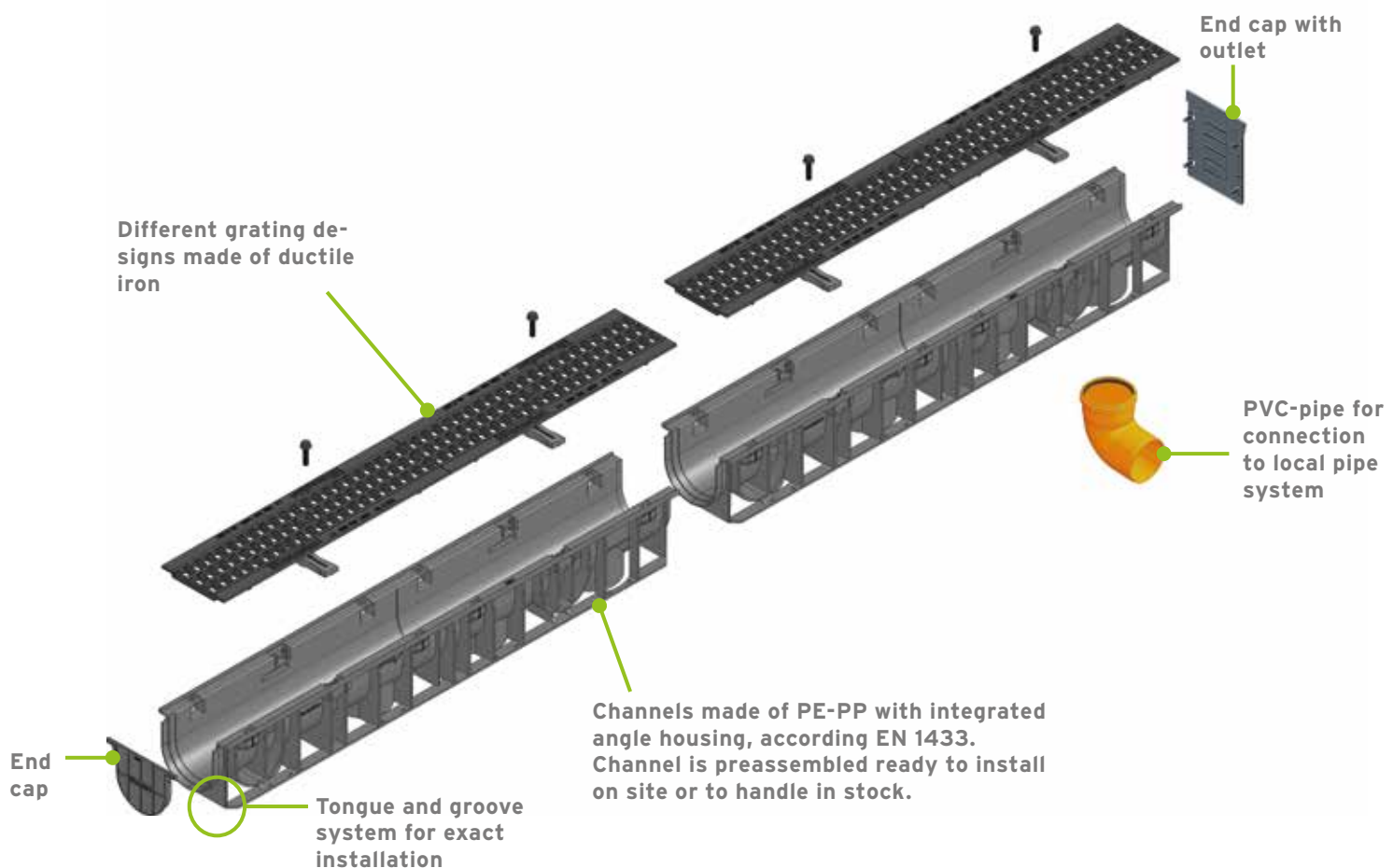
Linear drainage channels for public and commercial area.



Market squares

Public areas

Private areas





Genting Arena of Star in Pahang, Malaysia



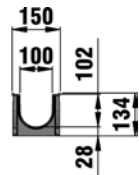
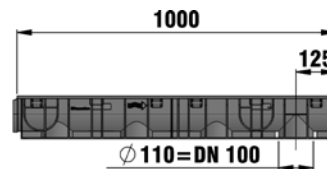
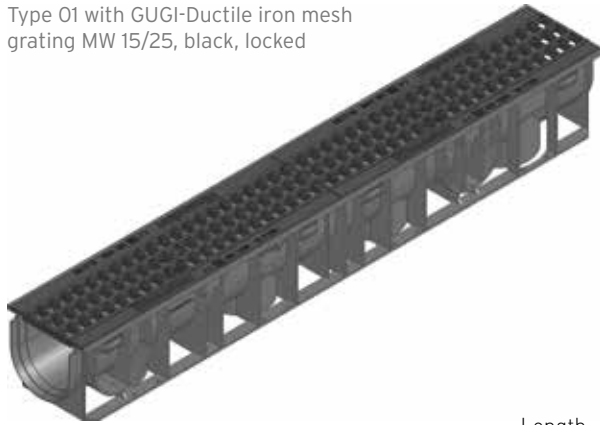
Condominium Suites Project Parque Norm Marque in Bangkok, Thailand

RECYFIX® STANDARD 100

Combi article

RECYFIX® STANDARD 100, class C 250

Type 01 with GUGI-Ductile iron mesh grating MW 15/25, black, locked



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.
Type 01 with GUGI-Ductile iron mesh grating MW 15/25, black, locked	1000	150	134	92	444	7,1	40234
Type 010 with GUGI-Ductile iron mesh grating MW 15/25, black, locked	1000	150	185	142	444	8,6	40299
Type 60 with GUGI-Ductile iron mesh grating MW 15/25, black, locked*	1000	150	60	35	444	5,4	40239
Type 80 with GUGI-Ductile iron mesh grating MW 15/25, black, locked*	1000	150	80	55	444	5,5	40253

* For frequently used areas we recommend FASERFIX KS Channels shallow (see CIVILS).
Type 60/type 80 with preformed outlet DN 70.

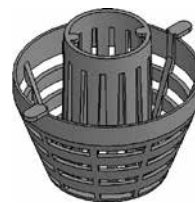
End caps and further accessories



End cap, closed for type 01



End cap combined made of PP with outlet DN 100, type 010



Mud bucket vertical DN 100, black



Holesaw, Ø 102 mm, with tool holder for a driller

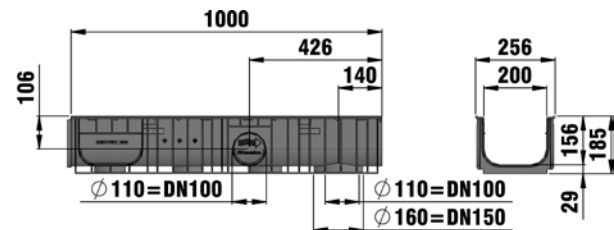
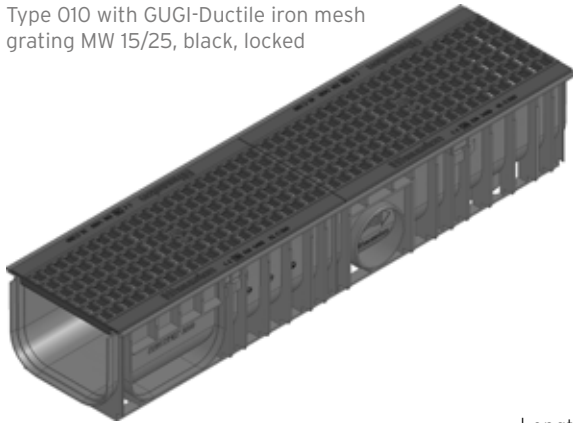
	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap, closed for type 01	-	150	108	-	48081
End cap closed for type 010	-	150	160	-	40282
End cap combined made of PP with outlet DN 100, type 010	-	148	185	0,1	40283
End cap closed, made of PP, for type 60	-	147	44	-	40284
End cap closed, made of PP, for Type 80	-	147	64	-	40291
Mud bucket vertical DN 100, black	100	100	85	-	40293
Step Fall Adapter for step slope, from type 01 to type 010	-	-	-	0,2	41290
Holesaw, Ø 102 mm, with tool holder for a driller	-	-	-	0,6	980

RECYFIX®STANDARD 200

Combi article

RECYFIX®STANDARD 200, class C 250

Type 010 with GUGI-Ductile iron mesh grating MW 15/25, black, locked



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.
Type 010 with GUGI-Ductile iron mesh grating MW 15/25, black, locked	1000	256	185	290	825	15,4	40665
Type 020 with GUGI-Ductile iron mesh grating MW 15/25, black, locked	1000	256	235	366	825	15,8	40666
Type 100 with GUGI-Ductile iron mesh grating MW 15/25, black, locked	1000	256	100	150	825	14,1	40641

Accessories

End caps and further accessories



End cap combined made of PP closed / with outlet DN 100, Type 010



Mud bucket DN 150



Holesaw, Ø 102 mm, with tool holder for a drill

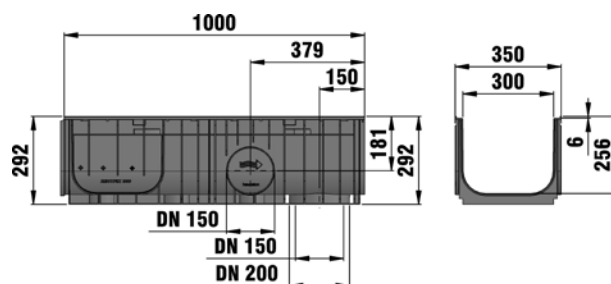
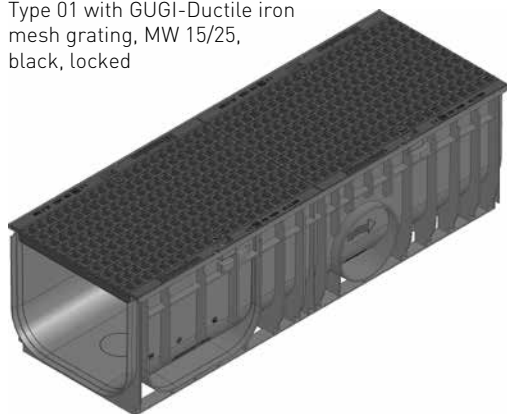
	Length mm	Width mm	Height mm	Weight kg	Item-No. galvanised	Item-No. stainless steel
End cap combined made of PP closed / with outlet DN 100, Type 010	-	254	199	0,2	40792	-
End cap closed, Type 01	-	260	275	1,1	12081	12581
End cap closed, type 100	-	262	100	0,1	40690	-
Step Fall Adapter for step slope, from type 010 to type 020	218	200	99	0,4	49590	-
Mud bucket vertical DN 100, black	100	100	85	-	40293	-
Mud bucket DN 150	-	-	180	0,6	2191	-
Holesaw, Ø 102 mm, with tool holder for a drill	-	-	-	0,6	980	-

RECYFIX®STANDARD 300

Combi article

RECYFIX®STANDARD 300, class C 250

Type 01 with GUGI-Ductile iron mesh grating, MW 15/25, black, locked



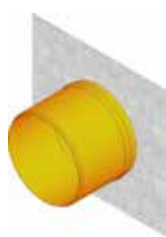
	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.
Type 01 with GUGI-Ductile iron mesh grating, MW 15/25, black, locked	1000	350	292	725	1385	29,1	40870
Type 010 with GUGI-Ductile iron mesh grating, MW 15/25, black, locked	1000	420	381	857	1385	33,20	40875

Accessories

End caps and further accessories



End cap closed, galvanised, type 01



End cap with vertical UPVC outlet, galvanised, type 01



Mud bucket DN 150

	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap closed, galvanised, Type 01	-	360	340	1,8	40882
End cap with vertical UPVC outlet, galvanised, Type 01	-	360	340	2,3	40892
Mud bucket DN 150	-	-	180	0,6	2191
Holesaw, Ø 102 mm, with tool holder for a driller	-	-	-	0,6	980



Teega Residence - Iskandar, Puteri, Johor - Malaysia



Teega Residence - Iskandar, Puteri, Johor - Malaysia

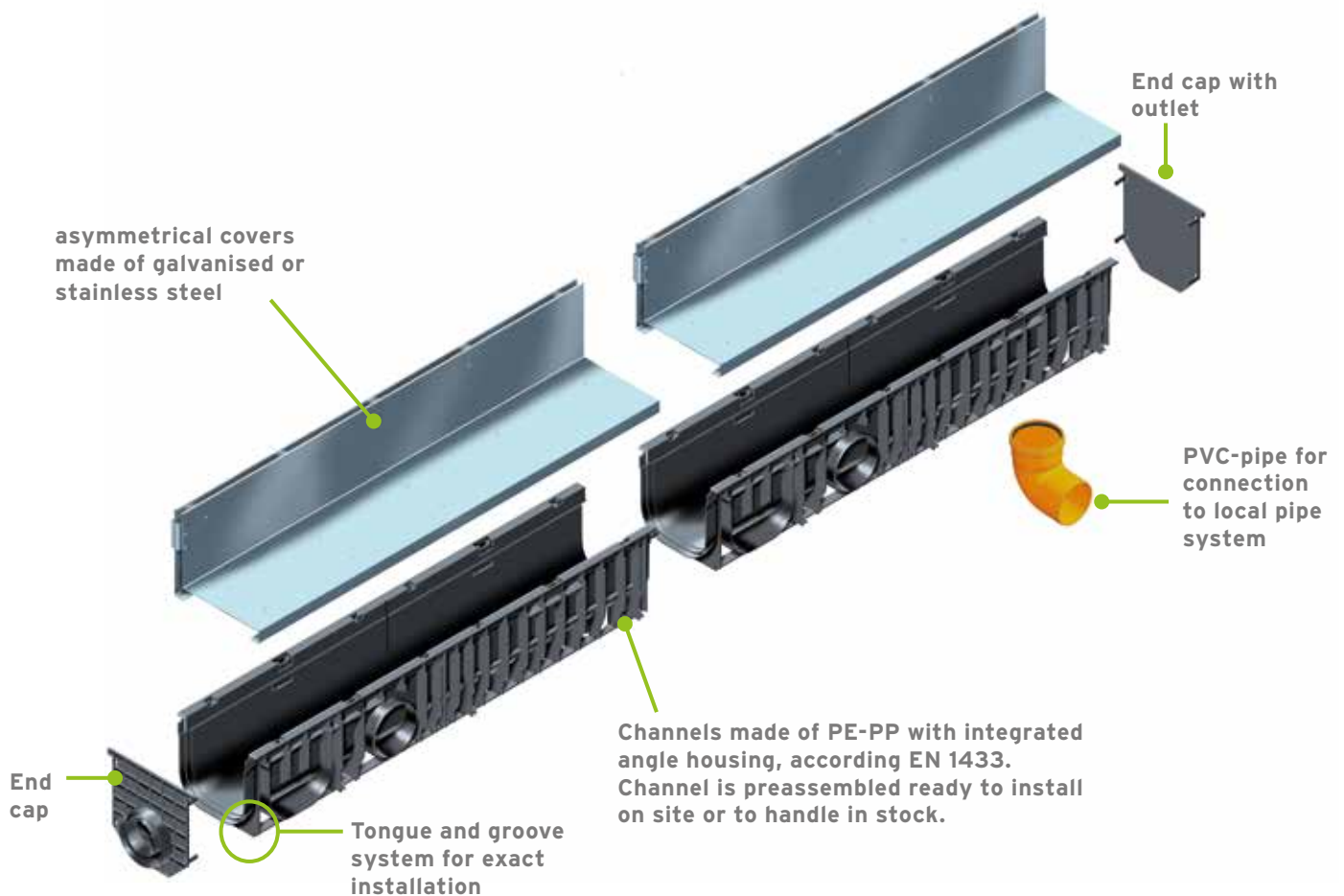
Slotted Channels



Market squares

Public areas

Private areas





Mercedes-Benz Arena in Berlin, Germany



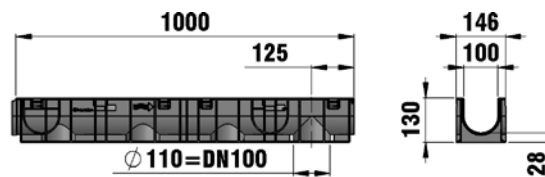
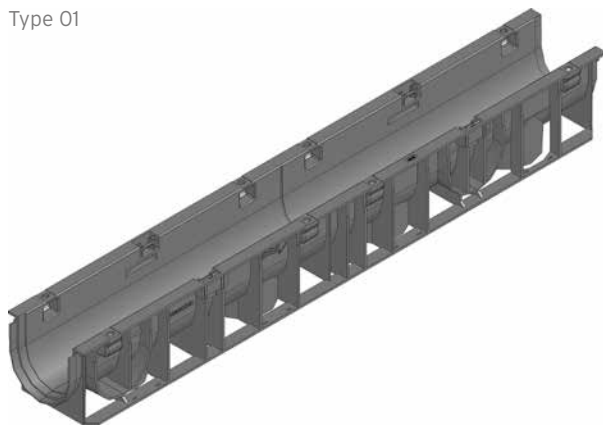
Tycoon Project in Bangkok, Thailand

Slotted Channel 100

Channels

RECYFIX®STANDARD 100

Type 01



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Weight kg	Item No.
Type 01	1000	146	130	92	1,9	48200
Type 010	1000	147	181	142	2,5	40321

Gratings

Slotted Covers 100, neck height 160, class C 250



Asymmetric



Access cover asymmetric

	Length mm	Width mm	Height mm	Intake cross-sect. cm ² /m	Weight kg	Item-No. galvanised	Item-No. stainless steel
Asymmetric	1000	160	196	125	8,2	5725	5775
Access cover asymmetric	500	160	188	7,1	7,1	5756	5786
Extraction bail for access covers [2 pieces required]	-	400	150	0,8	0,8	740	-

Bigger nominal sizes and individual neck heights as tailor-made production possible for more than 30 m.
The quality of stainless steel material corresponds to CNS 1.4301.

Slotted Channel 100

Accessories

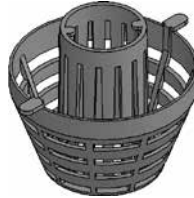
RECYFIX®STANDARD 100 Channels



End cap, closed
for type 01



End cap closed
for type 010



Mud bucket vertical DN 100,
black



Holesaw, Ø 102 mm,
with tool holder for a
driller

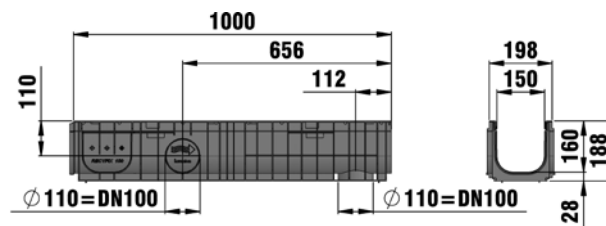
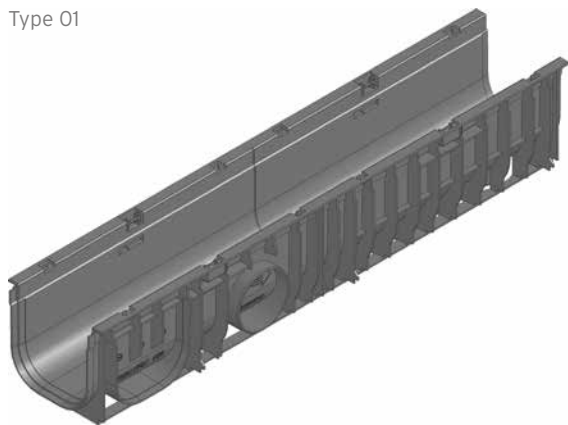
	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap, closed for type 01	-	150	108	-	48081
End cap closed for type 010	-	150	160	-	40282
Mud bucket vertical DN 100, black	100	100	85	-	40293
Holesaw, Ø 102 mm, with tool holder for a driller	-	-	-	0,6	980

Slotted Channel 150

Channels

RECYFIX®STANDARD 150

Type 01



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Weight kg	Item No.
Type 01	1000	198	188	225	2,7	41021

Gratings

Slotted Covers 150, neck height 160, class C 250



Asymmetric



Access cover asymmetric

	Length mm	Width mm	Height mm	Intake cross-sect. cm ² /m	Weight kg	Item-No. galvanised	Item-No. stainless steel
Asymmetric	1000	210	196	125	8,9	452	462
Access cover asymmetric	500	210	188	7,9	7,9	476	486
Extraction bail for access covers (2 pieces required)	-	400	150	0,8	0,8	740	-

Bigger nominal sizes and individual neck heights as tailor-made production possible for more than 30 m.
The quality of stainless steel material corresponds to CNS 1.4301.

Slotted Channel 150

Accessories

RECYFIX®STANDARD 150 channels



End cap combined
made of PP with outlet
DN 70/100, Type 01



Mud bucket DN 150

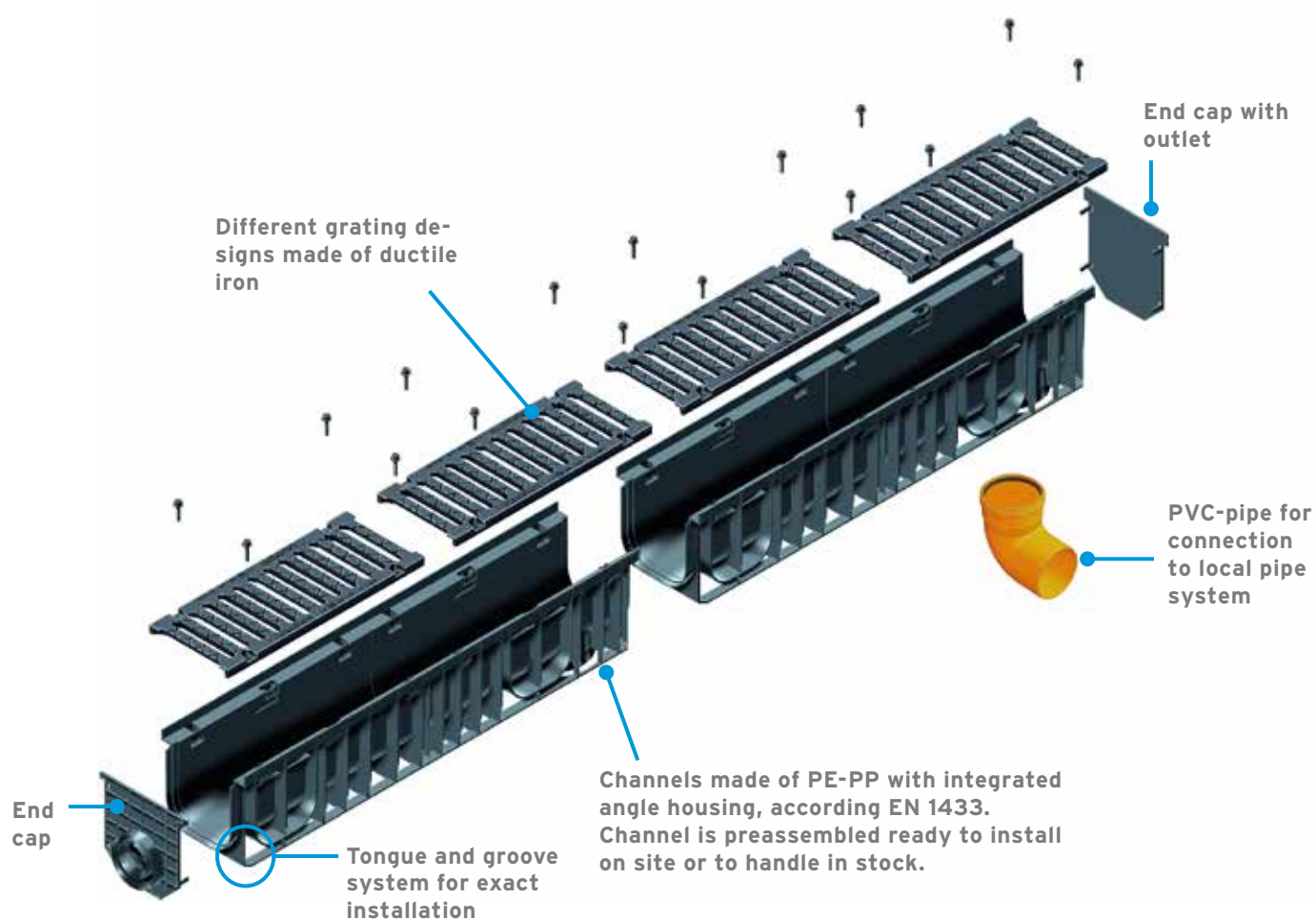
	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap combined made of PP with outlet DN 70/100, Type 01	-	210	203	0,1	40191
Mud bucket DN 150	-	-	180	0,6	2191
Holesaw, Ø 102 mm, with tool holder for a drill	-	-	-	0,6	980

RECYFIX® NC

Linear drainage channels for public and commercial area.



Industrial yards
Streets (alongside)
Commercial areas





Mega Yard project Johor in Johor, Malaysia



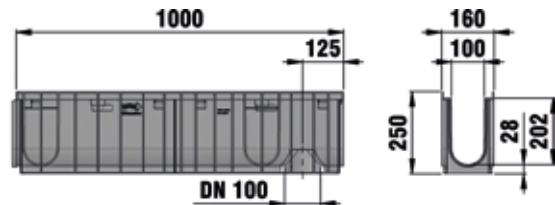
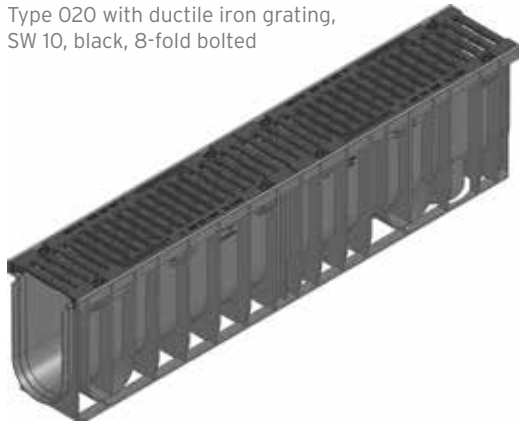
Industrial hall, Poland

RECYFIX®NC 100 **NEW**

Combi article

RECYFIX®NC 100, class E 600

Type 020 with ductile iron grating,
SW 10, black, 8-fold bolted



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.
Type 01 with ductile iron grating, black, SW 10 mm, 8-fold bolted	1000	160	150	92	427	10,7	48770
Type 010 with ductile iron grating, black, SW 10 mm, 8-fold bolted	1000	160	200	142	427	11,6	48772
Type 020 with ductile iron grating, SW 10 mm, black, 8-fold bolted	1000	160	250	192	427	12,5	48776
Type 75 with ductile iron grating, black, SW 10 mm, 8-fold bolted	1000	160	75	35	427	10,2	48774

Accessories

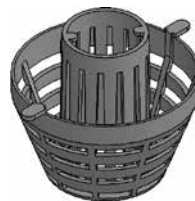
End caps and further accessories



End cap closed
for type 01



End cap made of PP
with outlet DN 100 for
type 01



Mud bucket vertical DN 100,
black



Holesaw, Ø 102 mm,
with tool holder for a
driller

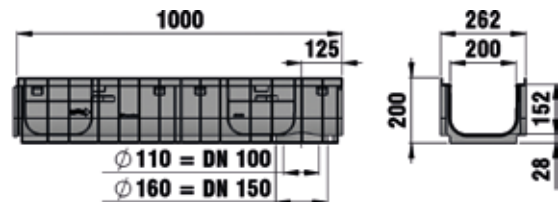
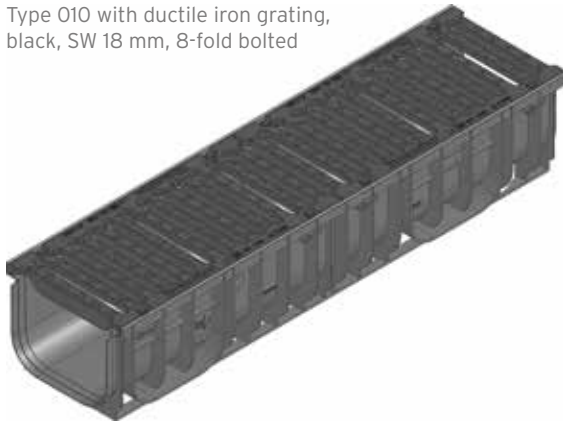
	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap closed for type 01	-	160	124	-	48681
End cap closed for type 010	-	160	176	0,1	47082
End cap made of PP with outlet DN 100 for type 010	-	160	201	0,1	47093
End cap made of PP, type 020	-	160	-	0,1	48683
End cap made of PP with outlet DN 100, type 020	-	160	-	0,1	48695
End cap Type 75	-	160	61	-	47097
Mud bucket vertical DN 100, black	100	100	85	-	40293
Step Fall Adapter for step slope, from type 01 to type 010, from type 010 to type 020	174	98	92	0,2	48790
Holesaw, Ø 102 mm, with tool holder for a drill	-	-	-	0,6	980

RECYFIX®NC 200 **NEW**

Combi article

RECYFIX®NC 200, class E 600

Type 010 with ductile iron grating, black, SW 18 mm, 8-fold bolted



	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.
Type 010 with ductile iron grating, black, SW 18 mm, 8-fold bolted	1000	262	200	294	936	20,8	49572

Accessories

End caps and further accessories



End cap combined made of PP closed / with outlet DN 100, Type 010



Mud bucket DN 150



Holesaw, Ø 102 mm, with tool holder for a drill

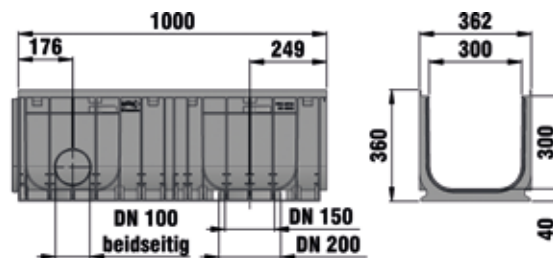
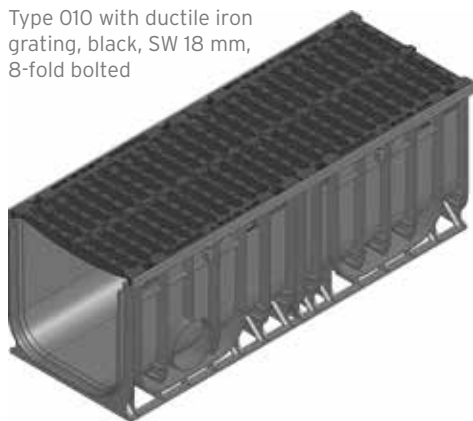
	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap combined made of PP closed / with outlet DN 100, Type 010	-	258	217	0,2	41387
Mud bucket vertical DN 100, black	100	100	85	-	40293
Mud bucket DN 150	-	-	180	0,6	2191
Holesaw, Ø 102 mm, with tool holder for a drill	-	-	-	0,6	980

RECYFIX®NC 300 **NEW**

Combi article

RECYFIX®NC 300, class E 600

Type 010 with ductile iron grating, black, SW 18 mm, 8-fold bolted



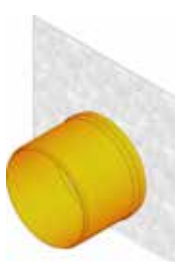
	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.
Type 010 with ductile iron grating, black, SW 18 mm, 8-fold bolted	1000	362	360	873	1293	35,0	49872

Accessories

End caps and further accessories



End cap closed, galvanised, type 010



End cap with horizontal UPVC-outlet DN 200, galvanised, Type 010



Mud bucket DN 150

	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap closed, galvanised, Type 010	-	360	360	1,9	49783
End cap with horizontal UPVC-outlet DN 200, galvanised, Type 010	-	360	360	2,6	49791
Mud bucket DN 150	-	-	180	0,6	2191

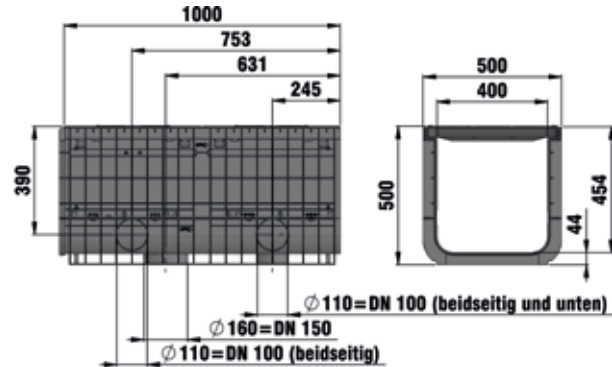
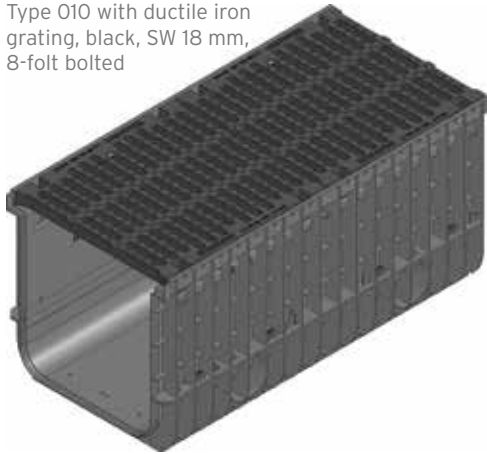
RECYFIX®NC 400 **NEW**



Combi article

RECYFIX®NC 400, class D 400

Type 010 with ductile iron grating, black, SW 18 mm, 8-fold bolted



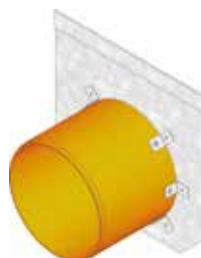
	Length mm	Width mm	Height mm	Drainage cross-sect. cm ²	Intake cross-sect. cm ² /m	Weight kg	Item No.
Type 010 with ductile iron grating, black, SW 18 mm, 8-fold bolted	1000	500	500	1640	1753	57,2	42421

Accessories

End caps and further accessories



End cap closed, type 010



End cap with horizontal UPVC - outlet DN 300, type 010



Mud bucket DN 150

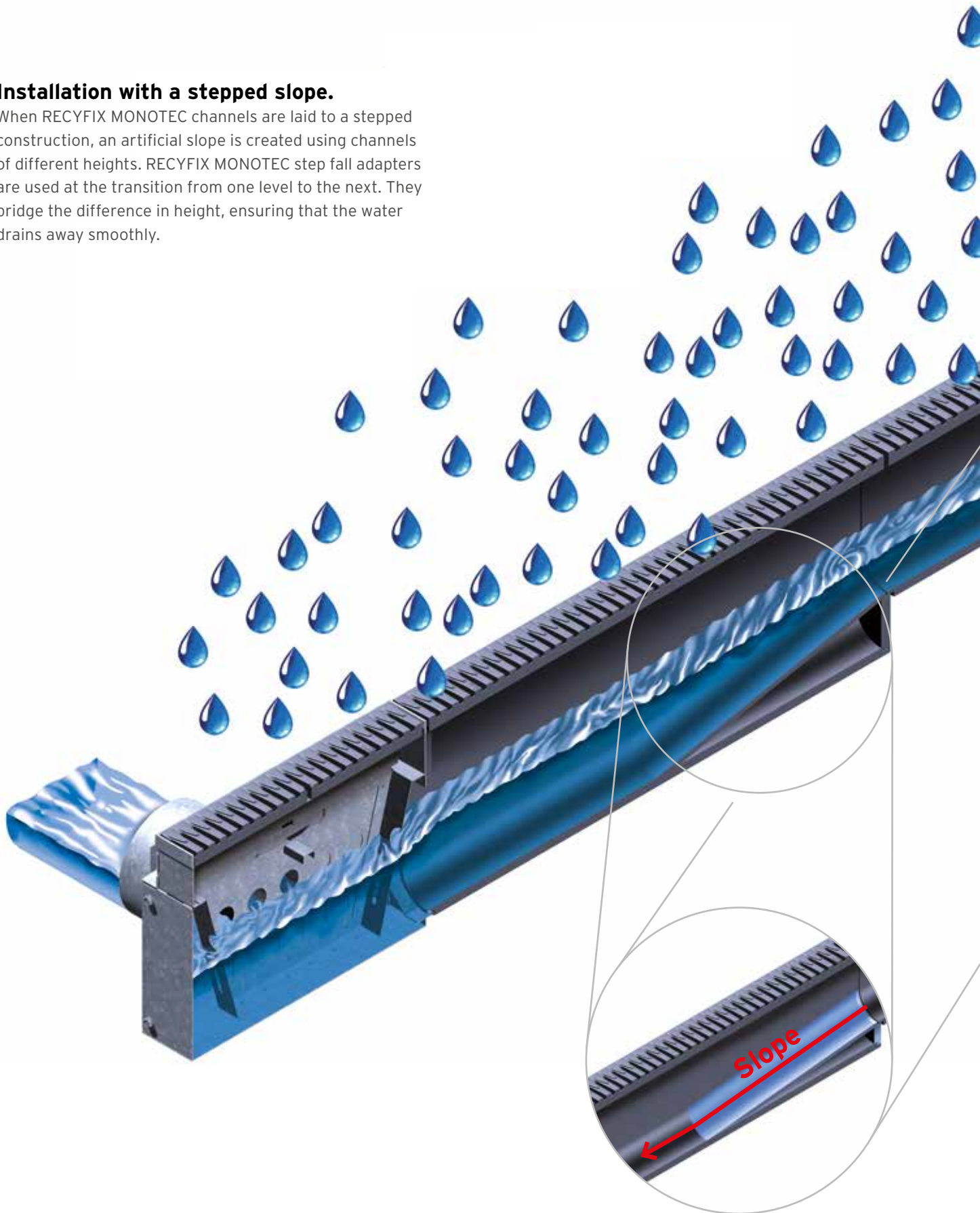
	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap closed, type 010	-	500	498	3,1	42481
End cap with horizontal UPVC - outlet DN 300, type 010	-	500	498	4,9	42487
Mud bucket vertical DN 100, black	100	100	85	-	40293
Mud bucket DN 150	-	-	980	0,6	2191
Holesaw, ϕ 102 mm, with tool holder for a drill	-	-	-	0,6	980

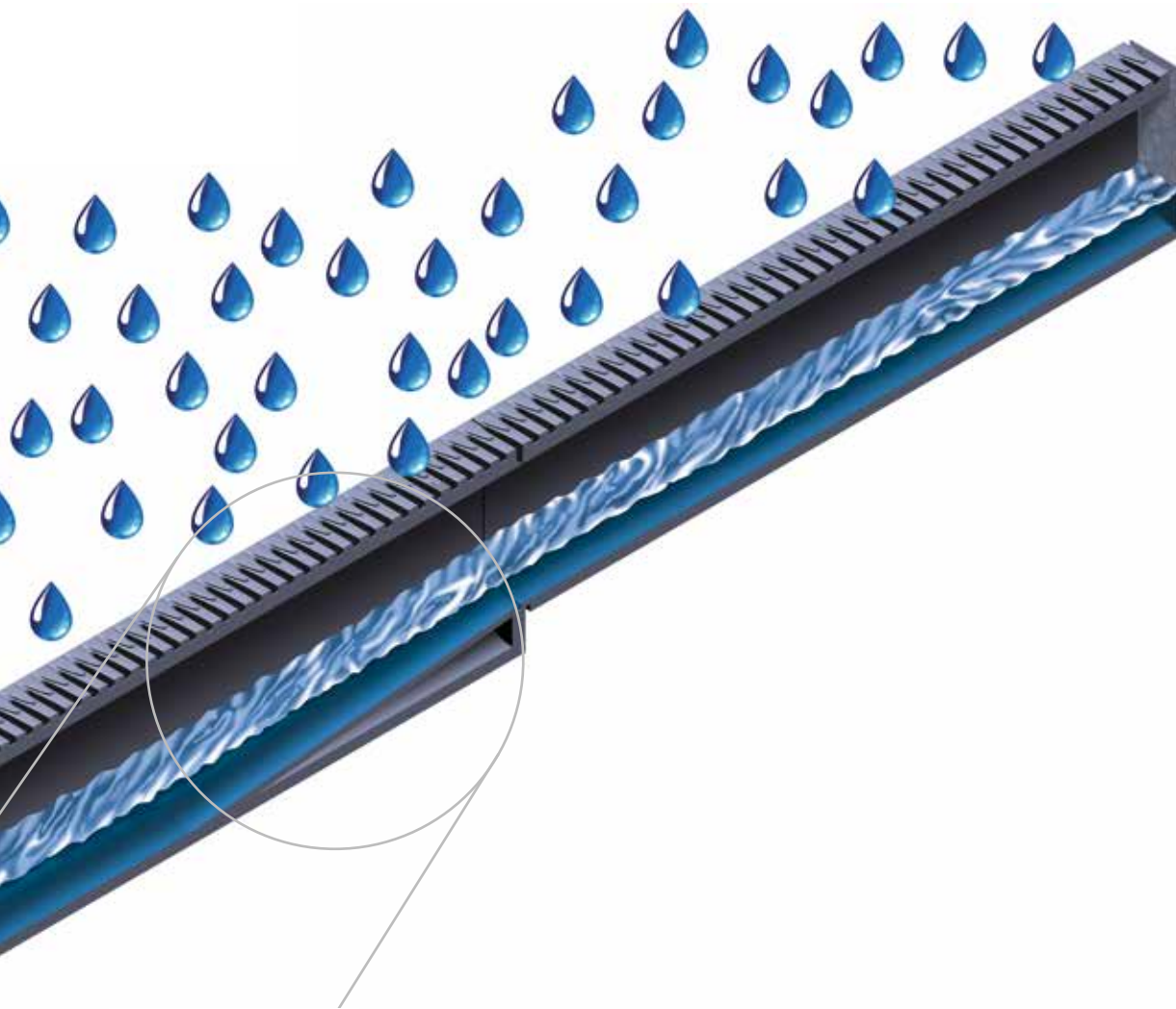
Step Fall adaptors

(with the example of RECYFIX MONOTEC)

Installation with a stepped slope.

When RECYFIX MONOTEC channels are laid to a stepped construction, an artificial slope is created using channels of different heights. RECYFIX MONOTEC step fall adaptors are used at the transition from one level to the next. They bridge the difference in height, ensuring that the water drains away smoothly.





RECYFIX®MONOTEC Step Fall Adapter, black, for channel runs with step fall

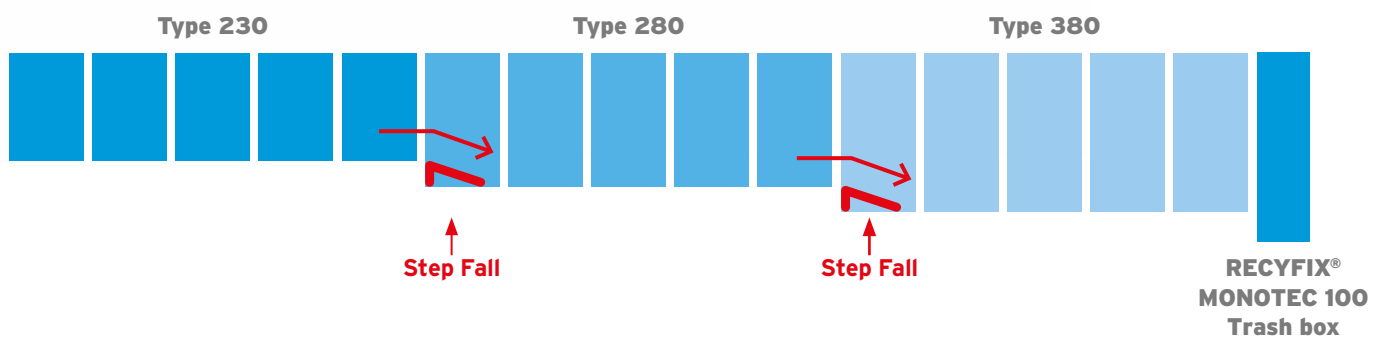


Step Fall Adapter for transition from type 230 to 280



Step Fall Adapter for transition from type 280 to 380

RECYFIX® MONOTEC Channels 100:

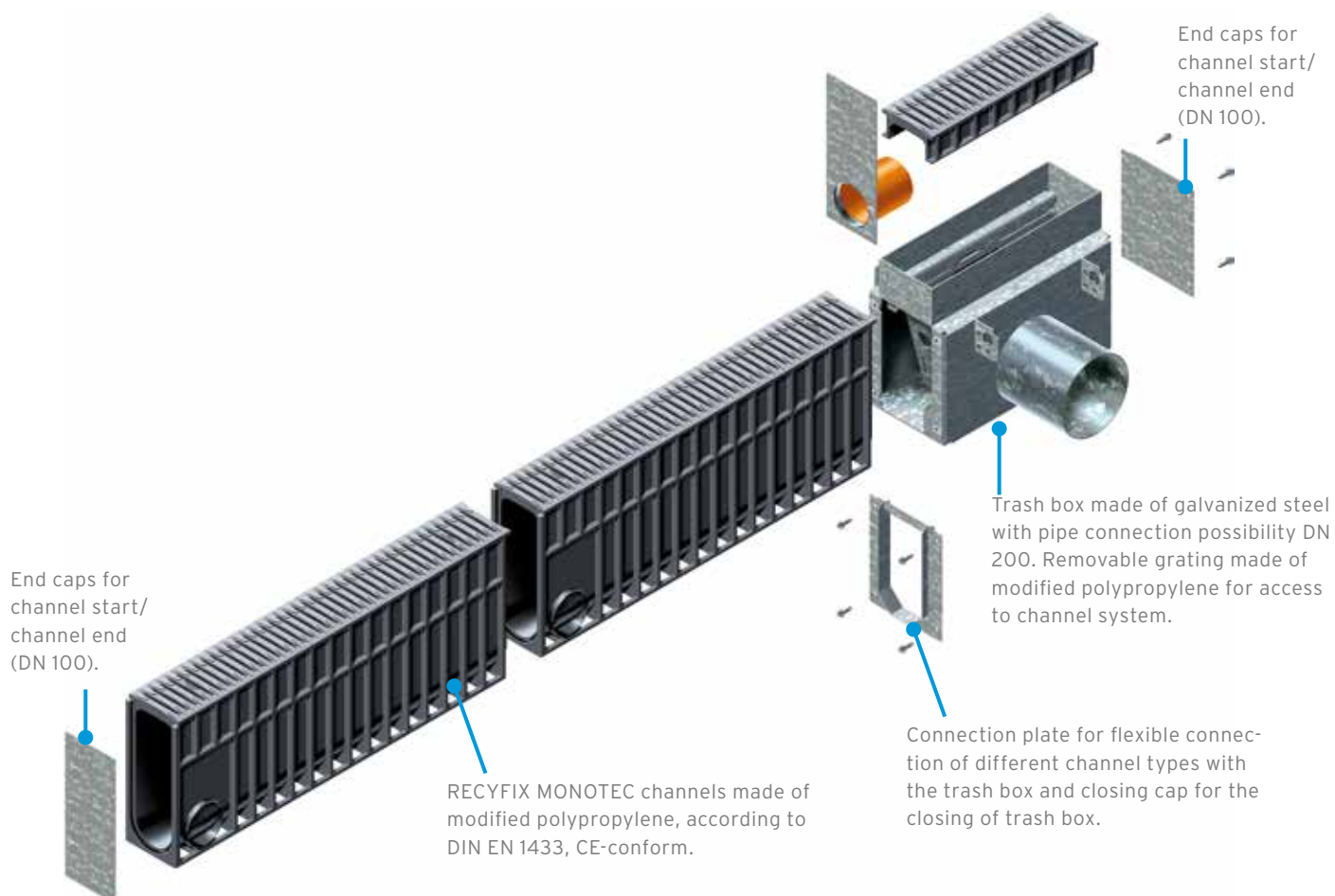


RECYFIX® MONOTEC

Highly stable and lightweight - linear drainage made of PP for Civils engineering



Parking areas
Residential areas
Commercial areas

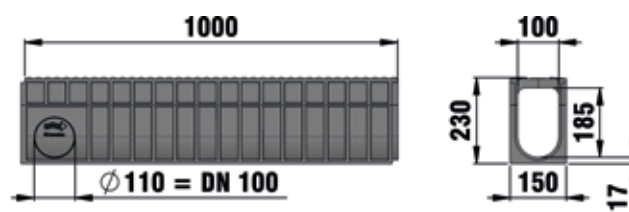
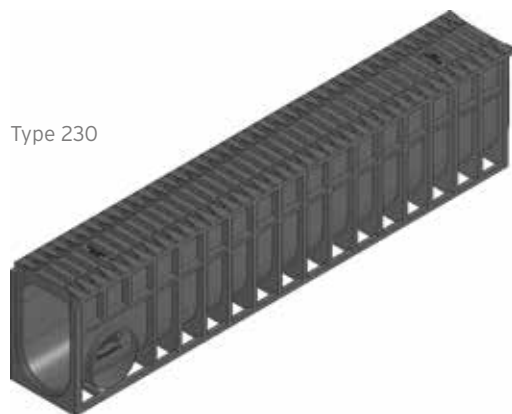




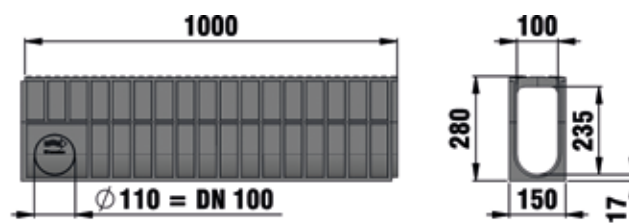
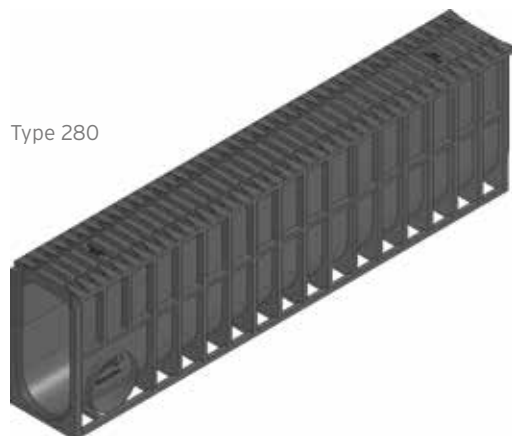
RECYFIX®MONOTEC 100 **NEW**

RECYFIX®MONOTEC 100, class D 400

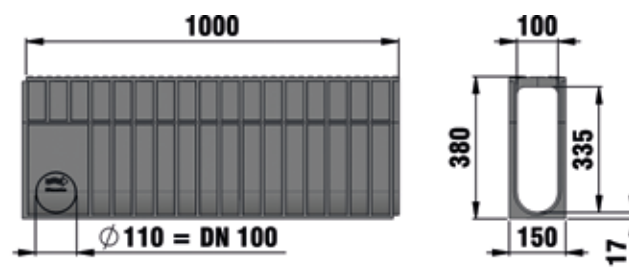
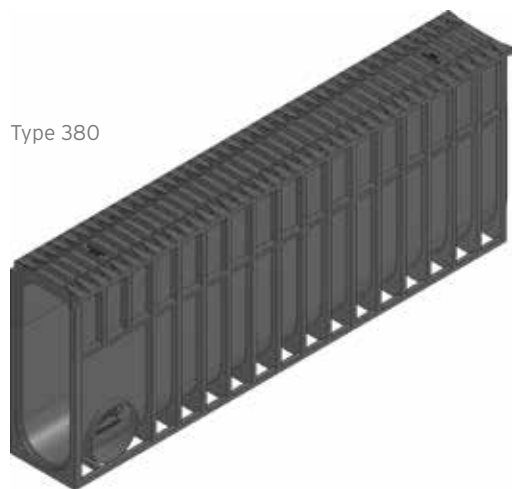
Type 230



Type 280



Type 380

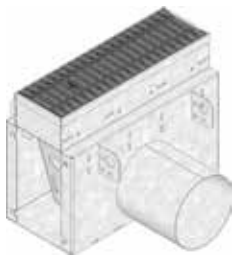


	Length mm	Width mm	Height mm	Intake cross-sect. cm ² /m	Drainage cross-sect. cm ²	Weight kg	Item No.
Type 230	1000	150	230	372	190,5	7,85	36000
Type 280	1000	150	280	372	245,5	8,63	36005
Type 380	1000	150	380	372	355,5	10,25	36015

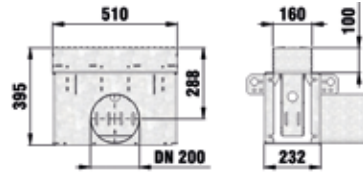
RECYFIX® MONOTEC 100 NEW

Accessories

Trash box



Trash box with galvanised bucket



Technical drawing, trash box with galvanised bucket



Connection plate with screw set, galvanised, channel type 230

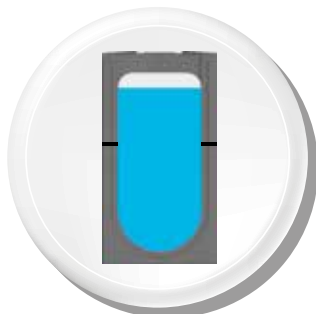


Closing cap with screw set, galvanised

	Length mm	Width mm	Height mm	Weight kg	Item No.
Trash box with galvanised bucket	510	160	395	-	36045
Looking handle with screw for protection against vandalism	-	-	-	-	36098
Connection plate with screw set, galvanised, channel type 230	-	216	283	-	36032
Connection plate with screw set, galvanised, channel type 280	-	216	283	-	36037
Connection plate with screw set, galvanised, channel type 380	-	216	283	-	36047
Closing cap with screw set, galvanised, for trash box/inspection box	-	216	283	-	36023

All trash and inspection boxes are factory-made with the end face open to enable a modular use for all application situations:

- Option 1: one-sided channel connection: You will need 1 connection plate with the same channel height (= same type) and an closing cap.
- Option 2: two-sided channel connection: You will need 2 connection plates with the same channel height (= same type).



monolithic drainage channel for highest stability

- manufactured with two parts, which are put together to a monolithic channel in a mirror welding process.*
- vandalism proof
- withstands frequently traffic permanently

= Security

* In the mirror welding process the joining surfaces are heated with heating elements (= mirror) and finally pressed together.
All this is done without any additional connecting material.
The connections are afterwards extremely reliable.

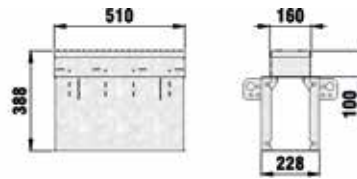
RECYFIX® MONOTEC 100 **NEW**

Accessories

Inspection box



Inspection box



Technical drawing,
inspection box



Connection plate with
screw set, galvanised,
channel type 280



Closing cap with
screw set, galvanised

	Length mm	Width mm	Height mm	Weight kg	Item No.
Inspection box	520	160	388	-	36035
Looking handle with screw for protection against vandalism	-	-	-	-	36098
Connection plate with screw set, galvanised, channel type 230	-	216	283	-	36032
Connection plate with screw set, galvanised, channel type 280	-	216	283	-	36037
Connection plate with screw set, galvanised, channel type 380	-	216	283	-	36047
Closing cap with screw set, galvanised, for trash box/inspection box	-	216	283	-	36023

All trash and inspection boxes are factory-made with the end face open to enable a modular use for all application situations:

- Option 1: one-sided channel connection: You will need 1 connection plate with the same channel height (= same type) and an closing cap.
- Option 2: two-sided channel connection: You will need 2 connection plates with the same channel height (= same type).

RECYFIX® MONOTEC 100 **NEW**

End caps



End cap closed, galvanised, type 230



End cap with horizontal UPVC-outlet DN 100, galvanised, type 280

	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap closed, galvanised, type 230	-	150	225	0,5	36080
End cap closed, galvanised, type 280	-	150	275	0,6	36082
End cap closed, galvanised, type 380	-	150	375	0,8	36086
End cap with horizontal UPVC-outlet DN 100, galvanised, type 230	-	150	225	-	36090
End cap with horizontal UPVC-outlet DN 100, galvanised, type 280	-	150	275	-	36092
End cap with horizontal UPVC-outlet DN 100, galvanised, type 380	-	150	375	-	36096

Further accessories



Step Fall Adapter for step slope, from type 230 to 280



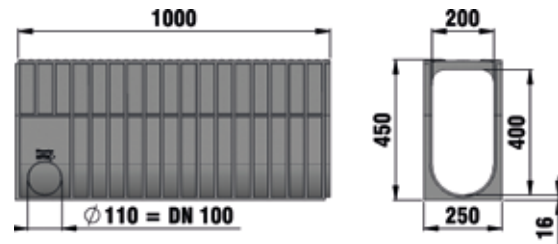
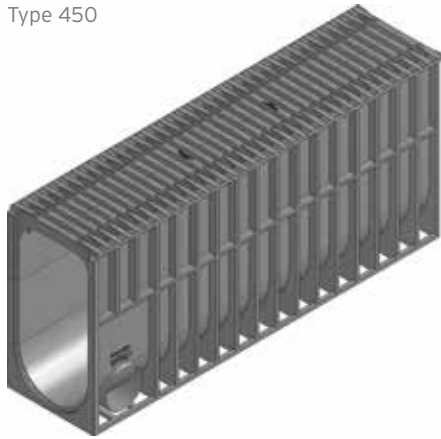
Step Fall Adapter for step slope, from type 280 to 380

	Length mm	Width mm	Height mm	Weight kg	Item No.
Step Fall Adapter for step slope, from type 230 to 280	510	125	112,5	0,7	36070
Step Fall Adapter for step slope, from type 280 to 380	510	125	162,5	0,8	36071

RECYFIX® MONOTEC 200 **NEW**

RECYFIX® MONOTEC 200, class D 400

Type 450

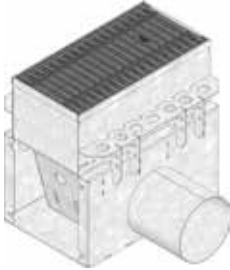


	Length mm	Width mm	Height mm	Intake cross-sect. cm ² /m	Drainage cross-sect. cm ²	Weight kg	Item No.
Type 450	1000	250	450	656	746,1	16,2	36215

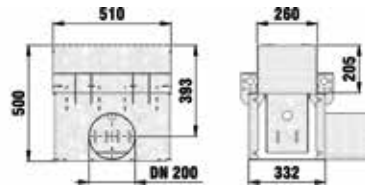
RECYFIX® MONOTEC 200 NEW

Accessories

Trash box



Trash box with galvanised bucket



Technical drawing, trash box with galvanised bucket

	Length mm	Width mm	Height mm	Weight kg	Item No.
Trash box with galvanised bucket	510	260	500	-	36245
Looking handle with screw for protection against vandalism	-	-	-	-	36298
Connection plate with screw set, galvanised, channel type 450	-	316	283	-	36247
Closing cap with screw set, galvanised, for trash box/inspection box	-	316	283	-	36223

All trash and inspection boxes are factory-made with the end face open to enable a modular use for all application situations:

- Option 1: one-sided channel connection: You will need 1 connection plate with the same channel height (= same type) and an closing cap.
- Option 2: two-sided channel connection: You will need 2 connection plates with the same channel height (= same type).

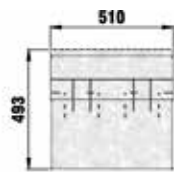
RECYFIX® MONOTEC 200 **NEW**

Accessories

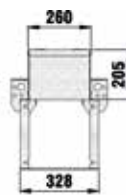
Inspection box



Inspection box



Technical drawing,
inspection box



Connection plate with
screw set, galvanised,
channel type 450



Closing cap with screw
set, galvanised, for trash
box/inspection box

	Length mm	Width mm	Height mm	Weight kg	Item No.
Inspection box	510	260	493	-	36235
Looking handle with screw for protection against vandalism	-	-	-	-	36298
Connection plate with screw set, galvanised, channel type 450	-	316	283	-	36247
Closing cap with screw set, galvanised, for trash box/inspection box	-	316	283	-	36223

All trash and inspection boxes are factory-made with the end face open to enable a modular use for all application situations:

- Option 1: one-sided channel connection: You will need 1 connection plate with the same channel height (= same type) and an closing cap.
- Option 2: two-sided channel connection: You will need 2 connection plates with the same channel height (= same type).

End caps



End cap closed,
galvanised, type 450



End cap with horizontal
UPVC-outlet DN 150,
galvanised, type 450

	Length mm	Width mm	Height mm	Weight kg	Item No.
End cap closed, galvanised, type 450	-	250	445	1,7	36286
End cap with horizontal UPVC-outlet DN 150, galvanised, type 450	-	250	445	-	36296

Maximum hydraulic capacity

The fiber-reinforced polypropylene material enables a slim channel design. As a result, a maximum hydraulic capacity is achieved.



NW 100, Type 230



NW 100, Type 280



NW 100, Type 380



NW 200, Type 450



NW 200, Type 450



Lower drainage capacity, up to 45%, with monolithic channels made from other materials

Money-saving installation, easy to process



Light weight.

Its light weight will keep your back in good health: A channel with a nominal width of 100 mm weighs just 4 kg.



Easy processing.

The recycled composite is easy to process. Fitting pieces, pre-cuts and openings can be made using simple tools such as a saw or core drill bit with little effort.



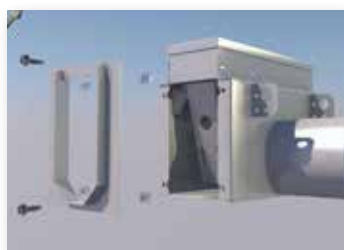
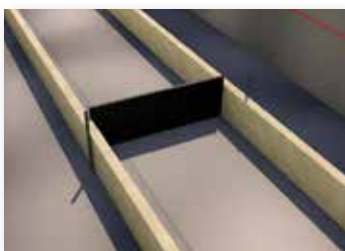
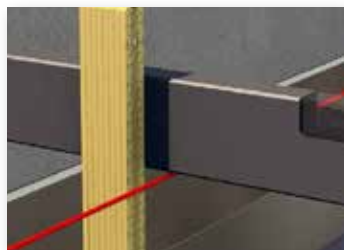
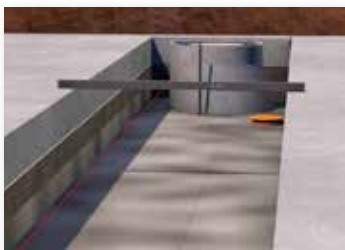
Combination items.

RECYFIX® channels are delivered to site pre-assembled with an inlaid grating, and can be directly removed from the palette and laid by one person.

Look up our current installation instructions on the internet under www.hauraton.com

Step by step installation videos

See here the exemplary illustration of step by step installation animations of **RECYFIX®MONOTEC**.



Additional drainage systems

RECYFIX®HICAP®F

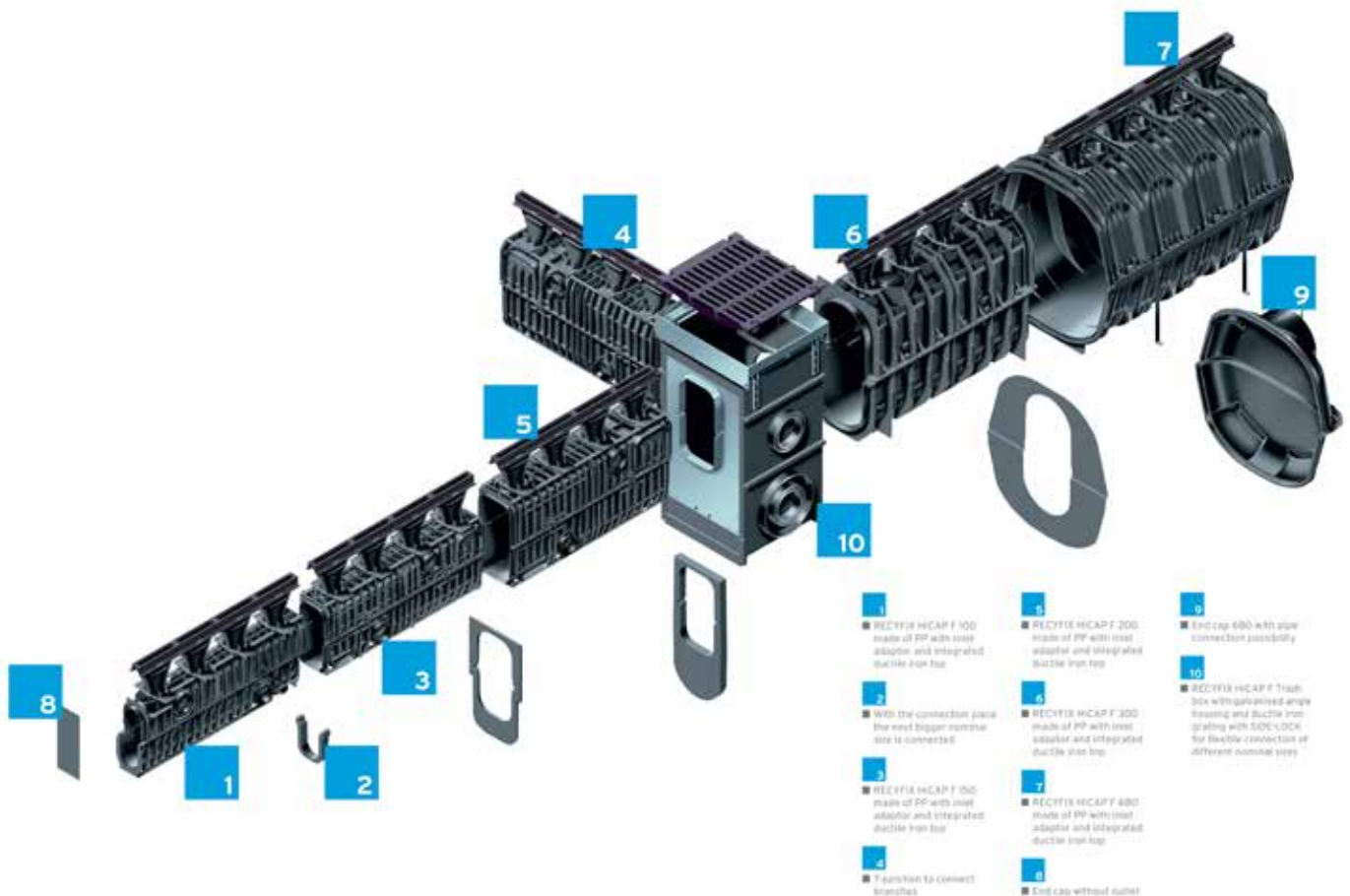
Drainage- and retention system for larger areas and highest loading capacities up to airports.



- ✓ high capacity drainage channel
- ✓ suitable for heavy load areas
- ✓ no expensive crane or machine hours for installation required



Class F



RECYFIX® GREEN STANDARD

Turf honeycomb for infiltration of rainwater in parking areas.



- ✓ the product is light and strong making it quick and easy to install
- ✓ helps to directly drain the rainfall
- ✓ the product when laid gives more than 90% of the area to turf

SPORTFIX®

The comprehensive range for all Sports Facilities.



- ✓ high quality systems for track and field drainage
- ✓ water jump, longjump, sand traps and soft kerb compliment the product range
- ✓ all products met the IAAF Standards

More information
www.hauraton.com

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